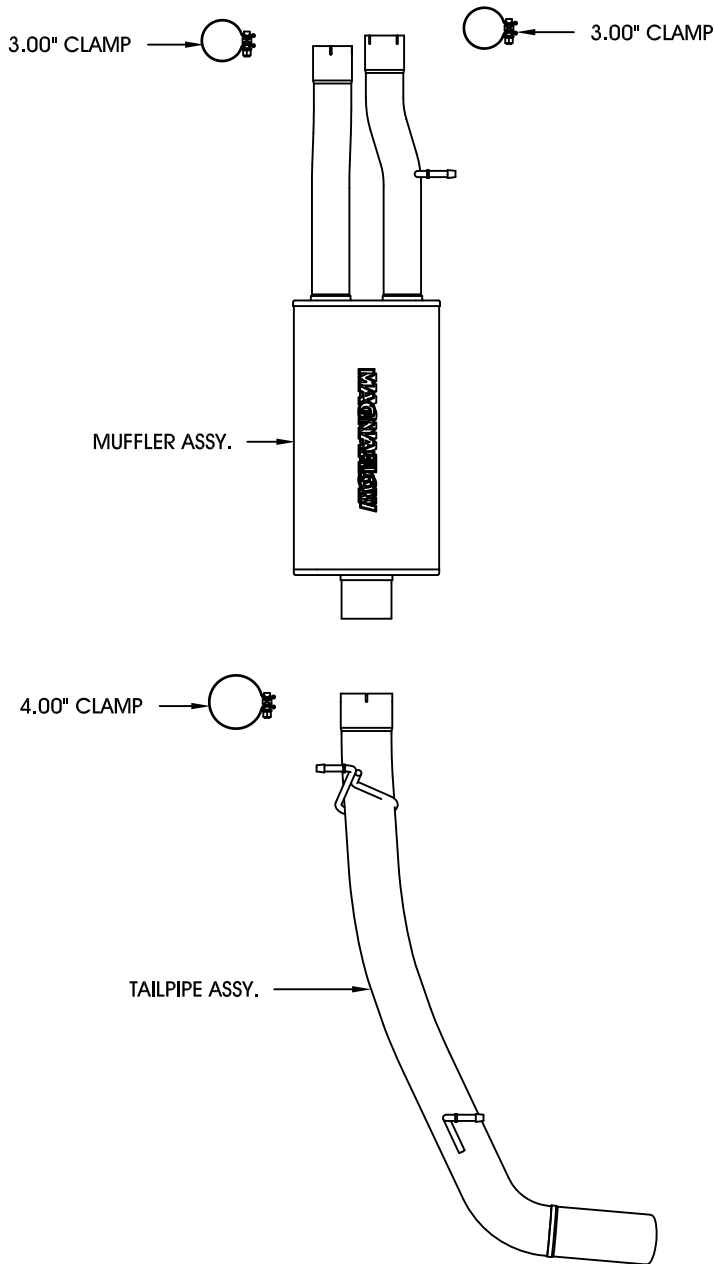


1999-2001 GM 2500HD PICK-UP - V8 6.0L, EXT. CAB LONG BED



Warning: When working on under or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) To remove the OEM exhaust system, you will need to cut the exhaust pipes 48" ahead from the center of the rear axle. You may also need to cut the tailpipe about 1" behind the muffler to aid in removal of the system. Do not damage the OEM rubber insulators when removing the OEM system, as they will be re-used to mount the new system.

Step 2: Deburr the exhaust pipes that were cut in front of the muffler, then install the new muffler assembly by fitting the welded hanger into the OEM rubber insulator, and by fastening the inlet pipes to the cut exhaust pipes using the supplied 3.00" clamps. Leave all fasteners loose for final adjustment of the complete system. Install the tailpipe by fitting the welded hangers into the OEM rubber insulators and by fastening the tailpipe to the muffler assembly using the supplied 4.00" clamp.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be very tight to properly align the pipes and prevent leaks, approximately 40ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500